



SET-UP & OPERATING INSTRUCTIONS

1. Bolt wheels in place & torque to approx. 150 ft. lbs.

- **2.** Attach tongue with $7/8 \times 9-1/2$ bolt and lock nut. Raise end of tongue & hook lift assist spring to chain on tongue.
- **3.** Mount the lower stand assemblies & ratchet tie down assemblies to the left side frame rail.
- **4.** Attach the crank incline assembly to right side of the front & rear axles. First fasten the support straps inside the channel bracket with $3/4 \times 1$ -1/2 bolts & locknuts, then fasten the support straps to the axle (usually using the middle holes) with a $3/4 \times 6$ bolt & locknut. Fasten the bottom end to the axle using a $3/4 \times 5$ -1/2 bolt & locknut. Lastly, install the channel bracket w/o crank to the center of the frame.
- **5.** Attach the 3 upper rail brackets to the channel brackets, leaving the 1/2" locknuts loose enough for the rail to slide. Drop the upper rail into these brackets and tighten the set screws. (suggested position of the upper rail is 4' in front of front axle for 37' rail, or 7' for 42' rail) Observe the degree of slope: it must be steep enough so the lower feeder house will break away without striking the lower rail. If necessary, adjust rail height by using a different hole in the support straps.
- **6.** Lubricate all grease points. Inflate tires to 45 PSI normal pressure; 12 row heads may require up to 60 PSI. Securely tie down the head being transported using tie-down straps. Always exercise safety first! Proper lighting is required when using on public highways.

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#1234567
                     Rubber Cover
      1043
                     3/4-16 Jam Nut
      1088
                8
      1093
                12
                     Grease Zerk
      1042
                8
                     9/16-18 Slotted Nut
                8
      1046
                     Cotter Pin
                     5/8" Lock Washer 5/8" Flat Washer
      1048
                8
8
                8
      640
9
      828
                     Tie Rod
10
      1081
                     Seal
                     Steering Frame Bearing
11
      1082
12
      1083
                     Steering Frame Race
                2
13
      1089
                     Washer
14
                     3/4-16 Slotted Nut
      1087
15
      1045
                     Cotter Pin
16
      1098
                     Steering Frame Cap
17
      1013
                     Spring
18
                     Tongue Bolt
      1014
19
      1020
                     7/8-9 Lock Nut
                     Front Steering Frame
Rear Steering Frame
20
      75080
21
22
      75081
      609
                     Cam Latch
23
      607
                     Cam Latch Bushing
                     7/16 x 2 Bolt & Locknut
12' Long Tongue Ass'v 37
24
25
25
      606
                         Long Tongue Ass'y, 37
      612
      694
                          Long Tongue Ass'y, 42'
26
      613
                          Long Tongue Inner, 37
                          Long Tongue Inner, 42' & 14' Long Tng. Outer
26
      695
27
28
29
30
                     12'
      611
      1034
                     Hub Assembly
      1044
                     Hub Cap
                     3/4-16 Slotted Nut
      1087
31
32
33
34
35
36
37
                     Cotter Pin
      1045
      1086
                     Spindle Washer
      1085
                     Outer Bearing
      1084
                     Outer Race
      1064
                     Wheel Stud
                24
      1065
                     Wheel Nut
                     Hub w/ Races
Inner Race
      1032
38
      1031
39
                     Inner Bearing
      1030
                     Grease Seal Wheel 12 x 10.5
40
      1029
41
      8912
                     Tire 26 x 12.00
      8926
41
                     Wheel 15 x 10
      1096
      12.5T
                     Tire 12.5L-15
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